

2/7/2018

Print



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Tc	
PO038863	MES002-VC	3	1	Net 30	M4130NS.250	4130 Sheet .250 : MATERIAL: AISI 4130N STEEL SHEET AS PER OR AS PER AMS 6345 MIL-S-18729 OR AMS 6350 OR AMS 6351 receive sf				36	2/9/2018	36		S040273	Stock	2/7/2018	\$ 59.11 / sf	0		\$2.	
		4			M304B0.250x0.500	304 Bar .250 X .500 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft				200		221		S040144	Stock	2/7/2018	\$ 4.25 / pcs	0		\$	
Total:										236		257									\$2,4

Already received
rel

Plex 2/7/2018 3:27 PM Dart.Dubois.Pascal

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 Tel.: 450 641-3330

Customer: 6323336

Shipping Order

07/02/2018

Order : 132218
Reference : 38863
Bid : 25747
Ship : PICK UP / PICK UP

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
MP144130	4130N PLATE .250" 1 X 36" X 144" ***** HT;167245-05	1	<u>1</u>	<u>Ø</u>
SR234174	ST 17-4PH ROU 2.750 DIA COND. H900 1 X 12' R/L ***** HT;504m	12.5	<u>Ø</u>	<u>12.5</u>
SR1174900	17-4PH COND 900 1 DIA. 2 X 12' R/L ***** HT;452K	24	<u>Ø</u>	<u>24.</u>

SHIP JOURNEY COLLECT
JP

ASANTAG 2.7-10

Shipping : _____
Package No : _____
Merchandise Received: _____

Ref. : _____

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7
Tel.: 450 641-3330

Shipping Order

07/02/2018

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DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7


Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
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	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
MP144130	4130N PLATE .250" 1 X 36" X 144" ***** HT;167245-05	1	<u>1</u>	<u>Ø</u>
SR234174	ST 17-4PH ROU 2.750 DIA COND. H900 1 X 12' R/L ***** HT;504m	12.5	<u>Ø</u>	<u>12.5</u>
SR1174900	17-4PH COND 900 1 DIA. 2 X 12' R/L ***** HT;452K	24	<u>Ø</u>	<u>24</u>

SHIP JOURNEY COLLECT
JP

 2-7-18

Shipping : _____
Package No : _____
Merchandise Received: _____
Ref. : _____

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7

Tel.: 450 641-3330

Customer: 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Shipping Order

07/02/2018

Order : 132218
Reference : 38863
Bid : 25747
Ship : PICK UP / PICK UP

Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
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	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
MP144130	4130N PLATE .250" 1 X 36" X 144" ***** HT;167245-05	1	1	Ø
SR234174	ST 17-4PH ROU 2.750 DIA COND. H900 1 X 12' R/L ***** HT;504m	12.5	Ø	12.5
SR1174900	17-4PH COND 900 1 DIA. 2 X 12' R/L ***** HT;452K	24	Ø	24

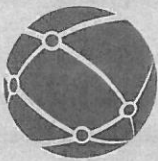
SHIP JOURNEY COLLECT
JP

Shipping : _____

Package No : _____

Ref. : _____

Merchandise Received: _____



INTEGRATED TRANSPORTATION SOLUTIONS

3169 Joseph Dubreuil
Lachine, Québec
H8T 3H6 Canada

Tel.: 514-344-2999

Fax: 514-344-2227

STRAIGHT BILL OF LADING / CONNAISSEMENT

NIR # R-582686-3

PRO BILL # 32814

For use in connection with the form of straight bill of lading approved by the Board of Transport Commissioners. / A utiliser conjointement avec le connaissement direct approuvé par la Commission Canadienne des Transports.

DATE		
MM	DJ	Y/A
02	07	2018

BILL OF LADING #
CONNAISSEMENT No

106447

SHIPPER/EXPÉDITEUR			
FROM/DE (COMPANY NAME / NOM DE L'ENTREPRISE)		TIME IN:	
METAVX SOLUTIONS INC.		12:56	
ADDRESS/ADRESSE		TIME OUT:	
2625 BOUL JACQUES CARTIER EST			
CITY/VILLE	PROVINCE/STATE / PROVINCE/ÉTAT	POSTAL CODE/CODE POSTAL/ZIP	
LONGUEVILLE	QUEBEC	J4W 1L7	
ACCOUNT #/No DE COMPTE	CUSTOMER ORDER #/No DE COMMANDE DU CLIENT	REFERENCE #	TELEPHONE
	132218	38863	450-641-3330

CONSIGNEE/CONSIGNATAIRE			
FROM/DE (COMPANY NAME / NOM DE L'ENTREPRISE)		TIME IN:	
DART AEROSPACE LTD.			
ADDRESS/ADRESSE		TIME OUT:	
1270 ABERDEEN STREET			
CITY/VILLE	PROVINCE/STATE / PROVINCE/ÉTAT	POSTAL CODE/CODE POSTAL/ZIP	
HAWKESBURY	ONTARIO	K6A 1K7	
ACCOUNT #/No DE COMPTE	CUSTOMER ORDER #/No DE COMMANDE DU CLIENT	REFERENCE #	TELEPHONE
			613-632-3396

# PCS / No MCX	DESCRIPTION OF ARTICLES & MARKS DESCRIPTION DES ARTICLES ET MARQUES	WEIGHT / POIDS LBS. KGS.
1 PALETTE	148" x 40" x 6"	565
TOTAL PCS/MCX	# PALLETS/SKIDS/No PALLETES	TOTAL WGT/POIDS
LINEAR FEET OF TRAILER/PIEDS LINÉAIRES DE REMORQUE		TOTAL CUBIC FEET/PIEDS CUBIQUES TOTAL
<input type="checkbox"/> PIECE COUNT CONFIRMED/CONFIRMATION DE No MCX		<input type="checkbox"/> LABELING CONFIRMED/CONFIRMATION D'ÉTIQUETTES

SHIPPER'S SIGNATURE/SIGNATURE DE L'EXPÉDITEUR	DRIVER'S SIGNATURE/SIGNATURE DU CHAUFFEUR	UNIT # # D'UNITÉ
Alex V.		
PRINT:	DATE: M/M DJ Y/A	
	02 07 18	

FOR DELIVERY PURPOSES ONLY/POUR LIVRAISON SEULEMENT		
RECEIVED IN GOOD ORDER BY/MARCHANDISES REÇUES EN BON ÉTAT PAR		
SIGNATURE	PRINT	DATE: M/M DJ Y/A
		02 07 18

CONDITIONS

SUBJECT TO ALL TERMS, CONDITIONS AND LIMITATIONS INCORPORATED BY REFERENCE ON THE BACK HEREOF
SOUS RÉSERVE DES CONDITIONS ET RESTRICTIONS MENTIONNÉES AU VERSO À TITRE DE RÉFÉRENCE.

Received, in accordance with all rules and regulations effective on the date of this original Bill of Lading, the property herein described, in apparent good order, except as noted (contents and condition of contents of package unknown), marked consigned and described as indicated above which the carrier agrees to carry and deliver to the consignee at the said destination, with its own authorized router or otherwise causing to be carried by another carrier on the route to said destination.
Unrated/unwrapped merchandise shipped at Owner's Risk. Conformément à tous les règlements en vigueur à partir de la date d'émission du présent connaissement, les marchandises ont été décrites par les présentes apparemment en bon état à moins d'avis contraire (le contenu des colis et leur état inconnus) et marquées consignées et expédiées tel qu'indiqué ci-dessus. Le transporteur consent à transporter les marchandises et à les livrer au consignataire à la destination convenue si celle-ci se trouve sur la route desservie par le transporteur, sinon à les faire transporter par un autre transporteur se rendant à la destination indiquée. Les marchandises expédiées sans avoir été mises en caisse ou emballées le sont au risque de l'expéditeur.

CHARGES/FRAIS

☐ PREPAID/PORT PAYÉ FREIGHT CHARGES WILL BE PREPAID UNLESS MARKED COLLECT. / LE FRET SERA PORT PAYÉ À MOINS D'AVIS CONTRAIRE.

☒ COLLECT/PORT DÙ

☐ THIRD PARTY/TIERCE PARTIE

ACCOUNT #/No DE COMPTE

COMPANY NAME / NOM DE L'ENTREPRISE

ADDRESS/ADRESSE

CITY/VILLE

PROVINCE

POSTAL CODE/CODE POSTAL

VALUATION OF GOODS/VALEUR DES MARCHANDISES

\$ _____ ☐ CDN ☐ U.S.

UNLESS VALUE DECLARED MAXIMUM LIABILITY OF \$2.00 PER POUND OR \$4.41 PER KILOGRAM. SI LA VALEUR N'EST PAS DÉCLARÉE LA RESPONSABILITÉ MAXIMUM EST DE 2.00 \$ PAR LIVRE OU 4.41 \$ PAR KILOGRAMME.

DANGEROUS GOODS/MATIÈRES DANGEREUSES

☐ YES/OUI

☒ NO/NON

CUSTOMS/DOUANES

CUSTOM BROKER/COURTIER DE DOUANES:

TEMPERATURE CONTROL/CONTRÔLE DE LA TEMPÉRATURE

☐ MAINTAIN FRESH/CONSERVER FRAIS

☐ MAINTAIN FROZEN/CONSERVER SURGELÉ

☐ MAINTAIN HEAT/CONSERVER CHAUD

C.O.D. AMOUNT/MONTANT DU C.R.

\$ _____ ☐ CDN ☐ U.S.

SPECIAL INSTRUCTIONS/INSTRUCTIONS SPÉCIALES



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038863**

Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

PO No: PO038863

PO Date: 1/25/18

Due Date: 2/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED

JAN 26 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M17-4-H900-R1.000		17-4 SS H900 Round Bar 1.00" : M174PH-H900R0.500 MATERIAL: 17-4 PH COND. H900 AS PER AMS 5643 NOTE: PLEASE SHIP MATERIAL TO METCOR INC. 560 BOULV. ARTHUR SAUVE SAINT-EUSTACHE, QC J7R-5A8 450-473-1884 receive ft	Firmed	2/9/18	24 ft	0 ft	24 ft	\$26.35/ft	\$632.40
2	M17-4-H900-R2.750		17-4 SS H900 Round Bar 2.750" : MATERIAL: 17-4 PH COND. H900 M174PH-H900R0.625 AS PER AMS 5643 NOTE: PLEASE SHIP MATERIAL TO METCOR INC. 560 BOULV. ARTHUR SAUVE SAINT-EUSTACHE, QC J7R-5A8 450-473-1884 receive ft	Firmed	2/9/18	12 ft	0 ft	12 ft	\$189.80/ft	\$2,277.60
3	M4130NS.250		4130 Sheet .250 : MATERIAL: AISI 4130N STEEL SHEET AS PER OR AS PER AMS 6345 MIL-S-18729 OR AMS 6350 OR AMS 6351 receive sf	Firmed	2/9/18	36 sf	0 sf	36 sf	\$59.109722/sf	\$2,127.95
4	M304B0.250x0.500		304 Bar .250 X .500 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	2/9/18	200 pcs	0 pcs	200 pcs	\$4.25/pcs	\$850.00

365f

FEB 07 2018

DAS
11
9-89

221 ft

FEB 07 2018

DAS
11
9-89

Grand Total: \$5,887.95

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/25/18 12:44 PM dart.lavoie.chantal

Bid

25/01/2018

25747

METAUX SOLUTIONS INC
 2625 BOUL JACQUES CARTIER EST
 LONGUEUIL, QUEBEC
 J4N 1L7 Tel.: 450 641-3330

Sales Rep. : JEROME PRIMEAU
 Reference : CHANTAL
 Expiration Date : 25/04/2018

Customer: 6323336

Ship To :

DART AEROSPACE LTD
 1270, ABERDEEN STREET
 HAWKESBURY, ONTARIO
 K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Price	Total	Tx
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N				
MP144130	4130N PLATE .250" 1 X 36" X 144"	1	2127.95	2 127.95	A
SR234174	ST 17-4PH ROU 2.750 DIA COND. H900	12	189.80	2 277.60	A
SR1174900	1 X 12' R/L 17-4PH COND 900 1 DIA. 1 X 12' R/L	12	26.35	316.20	A
	7/10 DAYS				

Subtotal 4 721.75

A) Regist :

HST : 613.83

Total : 5 335.58

Chantal Lavoie

From: Regis Quenneville
Sent: Tuesday, January 23, 2018 3:47 PM
To: Kim Johnston; Chantal Lavoie
Subject: MAT'L

Hi Kim, can you enter the following mat'l in the system:

M17-4-H900-R2.750

X12
1.1" X24

Hi Chantal, can you order a couple feet of this atleast.

Thanks,
RQ

P/N RBE350A93-3316-20-1
350 FIELD MAINTENANCE KIT

unitary solution

4130N sheet "250" 32 SF

4140H R 1.5" / ft

NUCOR STEEL

4537 S. NUCOR ROAD; CRAWFORDSVILLE, IN 47933

REPORT OF TESTS

ATTN:	DATE: 7/29/2016
FAX:	
SOLD TO	OMER ORDER # 3092
SIZE: 0.250" by 36.5" steel sheet	PRODUCT: HRPO light oil FINE GRAIN AIRCRAFT QUALITY 4130 AMS 6345 Rev D ASTM-A 505 ASTM-A 506 ASTM-A-635 AMS 2301 Rev K [successor to MIL-S-18729 COND N.] NORMALIZED OR OTHERWISE HEAT TREATED

AMS 6345

COIL #	HEAT #	YIELD	TENSILE	ELONG	HRB
2122139	167245-06	89.0	120.3	16.3	95

TEST	RESULT
*Average austenite grain size	#10 Pass
*Decarburization (P/F)	0% Pass
*Bend Test (P/F)	Pass
*Response to Heat Treatment (P/F)	43 HRC Pass
*AMS 2301 Quality Freq/Sev (P/F)	0/0 Pass

*These tests performed by outside lab, ISO 17025 certified.

HEAT #	C	Mn	P	S	Al	Si	N	Cr	Ni	Cu	Mo
167245	0.315	0.530	0.006	0.000	0.035	0.190	0.009	0.871	0.027	0.059	0.159

WE HEREBY CERTIFY THE ABOVE
IS CORRECT AS CONTAINED IN
THE RECORDS OF THE CORPORATION.

Melted and Manufactured in the USA

Brian Beatty
Cold Mill Metallurgist

QF-0200, 10/17/05

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M4130NS.250
DATE: FEB 07 2018

PO BATCH NO: 038863/5040213

MATERIAL CERT REQD: yes
QUANTITY RECEIVED: 36^{1/2}
QUANTITY INSPECTED: 36^{1/2}
QUANTITY REJECTED: 0

THICKNESS ORDERED: .250
THICKNESS RECEIVED: .250
SHEET SIZE ORDERED: 3X12
SHEET SIZE RECEIVED: 3X12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	<u>mil-5-18729</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	<u>Heat #167245-05</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
	HRC	HRB	DURA	DUR D WES
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if req)

INSPECTED BY: DAS
11
DATE: 9-89 FEB 07 2018

SIGNED OFF BY: _____
DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. M4130N-S	REV. A SHEET 1 OF 1
DATE 01.05.17		TITLE 4130 SHEET SPEC. [Signature]	

PURCHASE - AISI 4130N STEEL SHEET
PER ONE THE FOLLOWING
SPEC'S : MIL-8-18729, AMS6350
OR AMS6351

[illegible]

RELEASED
91.05.18

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